Appln. No. 10/561,913 Amdt. dated September 3, 2010 Reply to Office Action of June 8, 2010

3/4/2011

resin layer (A) is not less than 15 J/g.

Please replace the paragraph beginning at page 13, line 6, with the following amended paragraph:

3. Decrease the <u>elusion elution</u> of strength of an aluminum plate by recovery or re-crystallization, by decreasing both or either of quality of heat an aluminum that plate receives before it is formed and after it is formed.

Change(s) applied Please replace the paragraph beginning at page 13, line 9, with to document, the following amended paragraph:

4. Increase the strength of resin by drawing, stretching and ironing so as to <u>produce</u> oriented <u>crystallize</u> <u>crystallized</u> the thermo-plastic resin.

Please replace the paragraph beginning at page 13, line ,9, with the following amended paragraph:

In the present invention, it is important that the polyester resin laminated on the inner and/or outer surface of the can wall of the can are_be surface- or axis- oriented crystallized. By this oriented crystallization, the strength of polyester resin improves and resistance against cracks in the can wall during distribution increases.

Please replace the paragraph beginning at page 38, line 3, with

Amendments to the Specification

4/11/2011

Please replace the paragraph beginning at page 4, line 11, with the following amended paragraph:

In the case of present invention, as mentioned in claim 2, the thermo-plastic resin is polyester resin, and the thermo-plastic resin aluminum plate used is an aluminum plate that has been coated with polyester resin in advance, and decreased in initial thickness of a plate by not less than 50 % by draw-ironing and /or stretch-drawing, as mentioned in claim 3, and the polyester resin-coating of the side wall of the can, as mentioned in claim 4, is comprised of oriented crystals, and therefore the can features superior resistance against cracks in the can wall during distribution, and against flange cracking during forming, and filling and necking.

Change(s) applied Please replace the paragraph beginning at page 4, line 18, with to document,

L.J.D./ the following amended paragraph:

Furthermore, the resin-coated aluminum seamless can body, as mentioned in claim 5, is an aluminum seamless can body formed by draw-ironing and/or stretch-drawing, wherein the inner and/or outer surface of the can is coated with a thermo-plastic polyester resin layer, said polyester resin layer is comprised of oriented crystals, and the parameter H, which represents the axial orientation degree of the oriented crystals of said polyester resin layer in the direction of height of the can is $H \ge 0.5$, where the heat of fusion of said polyester